

# PRODUCT SPECIFICATION

N° RECORD PRODUCER FOOD ADDITIVES | CE IT AAE 090 3

0,500 mm

0,149 mm

Powder

SP-04-F
Rev.12 by 30.03.2023
Written LAB:
Verified RPA: Character belown
Approved RESP.LAB: Guing: communication

# **POTASSIUM CARBONATE** FOOD GRADE E-501

In accordance with the last Food Chemicals Codex edition

| FORMULA          |                             |                                 | $K_2CO_3$             |            |               |  |
|------------------|-----------------------------|---------------------------------|-----------------------|------------|---------------|--|
| MOLECULAR WEIGHT |                             |                                 | 138.21                |            |               |  |
| EINECS NUMBER    |                             |                                 | 209-529-3             |            |               |  |
| C.A.S. NUMBER    |                             |                                 | 584-08-07             |            |               |  |
| REGISTRATIO      | N REACH NUMBER              | 01-211                          | 01-2119532646-36-0010 |            |               |  |
|                  |                             |                                 |                       |            |               |  |
| TYPE             | CHEMICAL                    | A.C.                            | MINI                  | MAX.       | I I N I I 'T' |  |
| ANALYTICAL       | ANALISYS                    | AS                              | MIN.                  | MAX.       | UNIT          |  |
| A                | Alkalinity                  | $K_2CO_3$                       | 99,5                  |            | % w/w         |  |
| A                | Potash                      | КОН                             |                       | 0,2        | % w/w         |  |
| C<br>C<br>C<br>C | Sodium Carbonate            | Na <sub>2</sub> CO <sub>3</sub> |                       | 1,15       | % w/w         |  |
| С                | Water insolubles            |                                 | No residue            |            |               |  |
| С                | Moisture                    | $H_2O$                          |                       | 0,5        | % w/w         |  |
| С                | Loss on drying (180 °C 4 h) |                                 |                       | 0,5        | % w/w         |  |
| С                | Potassium chlorate          | KClO <sub>3</sub>               |                       | 0,03       | % w/w         |  |
| A                | Chloride                    | C1 <sup>-</sup>                 |                       | 30         | ppm           |  |
| С                | Sulphates                   | SO <sub>4</sub>                 |                       | 50         | ppm           |  |
| С                | Calcium                     | Ca                              |                       | 100        | ppm           |  |
| С                | Iron                        | Fe                              |                       | 2          | ppm           |  |
| С                | Lead                        | Pb                              |                       | 0,5        | ppm           |  |
| C<br>C<br>C<br>C | Arsenic                     | As                              |                       | 0,5        | ppm           |  |
| С                | Mercury                     | Hg                              |                       | Abs.       | ppm           |  |
| С                | Cynides                     | CN                              |                       | 0,5        | ppm           |  |
| С                | Heavy metals                | Cr-Ni-Cd-e                      | tc.                   | 3          | ppm           |  |
| С                | Density at 20°C             |                                 | 1,3                   | 1,300 Kg/1 |               |  |
| C                | Identification carbonate    |                                 | Pa                    | Pass       |               |  |
|                  | Identification potassium    |                                 | Pa                    | Pass       |               |  |
|                  | GR                          | AIN SIZE                        |                       |            |               |  |
| TYPE             | Over                        | Min                             | Max                   |            |               |  |
| Dust free        | 2,000 mm                    |                                 | 12 %                  | ASTM-I     | ASTM-E-11-61  |  |
|                  | 0,841 mm                    | 95 %                            | 95 %                  |            | 66            |  |
|                  | 0,297 mm                    | 99 %                            |                       | "          |               |  |
|                  |                             | _                               |                       |            |               |  |
| Standard         | 1,190 mm                    |                                 | 1 %                   | "          |               |  |
|                  | 0,297 mm                    | 80 %                            |                       | "          |               |  |

0,5 %

80 %



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Verified RPA: Charet heladin

Approved RESP.LAB: Guia Gi cerrour

# A = Analysis certificate emission

# C = Conformity declaration

Altair Chimica S.p.A. guarantees that the product meets the technical specification as per the revision in force at the production date. Altair Chimica S.p.A. doesn't afford any implicit or explicit guarantee concerning the application of the product alone, or in combination with other products.

Altair Chimica S.p.A. doesn't bear any responsibility coming from the use of the product.

Altair Chimica S.p.A. advises in any case the use of the product in agreement with the information given in the MSDS.

For any non-conformity claim with reference to specification, after the written acceptance of the claim by Altair Chimica SpA, the guarantee covers only:

- the replacement of the claimed quantity of product without any penalty;
- or, if agreed on, the collection of the claimed material with refunding of the sole invoice value corresponding to that quantity

# ADDITIONAL REQUIREMENTS

- 1. UNI EN ISO 9001:2015
- 2. FSSC 22000 v.5.1 cat.K GFSI recognised
- 3. GMP+ cat.B2
- 4. Kosher
- 5. Halal
- 6. Ecovadis
- 7. UNI EN ISO 14001:2015
- 8. EMAS Regolamento (CE) n. 1221:2009,
- 9. UNI CEI EN ISO 50001:2018
- 10. UNI ISO 45001:2018
- 11. SGS-PIR D.lgs.105/2015

→ see our website to download the updated certificate: https://www.altairchimica.com/en/quality-certifications/

**FDA:** 17974742880

**HALAL:** HIA-ITA-00040-002

# FOOD ADDITIVE

The product complies with the purity criteria set out by the European Regulation 231/2012.

# **GMO**

The property ensures that the product contains absolutely no genetically modified substance; This warranty is extended to the whole manufacturing process adopted in Altair.

### TSE/BSE

The Property ensures that the product never came into contact with pathogens encephalopathies in question; This warranty is extended to the whole manufacturing process adopted in Altair.

# **ALLERGENIC SUSTANCE**

The product does not contain any substance listed among those allergenic.

### **SOLVENT**

The product contains absolutely no trace of volatile solvent residues.

#### SVHC

The product does not contain any of the substances in the list of those highly dangerous.

#### **ORIGIN**

Manufactured at its own factory in Saline di Volterra, it is a product of mineral origin obtained from the mines of potassium chloride physically extracted and using membranes for its final production.

# **UNDESIRABLE SUBSTANCES**

The property guarantees that the product does not contain any of the following substances: PFAS, PHTALATES, FORMALDEHYDE, PAH, ETHYLENE OXIDE, VOCs, LATEX and SILICONES.

This warranty extends to Altair's entire manufacturing process.



Altair Chimica S.p.A.
Laboratory Manager
REACH Manager
Giulia Giannoni

Guin Croenou